App. No. 10/773,739

Amendment under 37 CFR §1.111

AMENDMENTS TO THE CLAIMS

Please amend the claims as set forth hereinbelow.

- 1. (original) An apparatus for treating metal working fluid, comprising: a heating vessel for receiving and holding metal-working fluid for treatment; a heater for heating the metal-working fluid in the heating vessel; an agitator for agitating the metal-working fluid within the heating vessel; an aerator for aerating the metal-working fluid within the heating vessel; a holding vessel for receiving and holding treated metal-working fluid from the heating vessel; and
 - a de-mister.

wherein:

- the agitator and aerator comprise an air flow source and air inlets provided in a bottom portion of the heating vessel so that air flow through the inlets and through the metal-working fluid agitates and aerates the metal-working fluid; and
- the air flow through the metal-working fluid flows out of the heating vessel through the de-mister.
- (original) The apparatus of Claim 1, wherein the de-mister comprises a centrifuge impactor.

3.-4. (cancelled)

- 5. (currently amended) An apparatus for treating metal working fluid, comprising: a heating vessel for receiving and holding metal-working fluid for treatment; a heater for heating the metal-working fluid in the heating vessel; an agitator for agitating the metal-working fluid within the heating vessel; an aerator for aerating the metal-working fluid within the heating vessel; a holding vessel for receiving and holding treated metal-working fluid from the heating vessel; and
 - an ion-exchange filter connected to at least one of the heating vessel -and- or the holding vessel for reducing a concentration in the metal-working fluid of at least one metal, metal.

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- 6. **(original)** The apparatus of Claim 5, wherein one of the at least one metal is cobalt.
- 7. **(original)** The apparatus of Claim 5, wherein the ion-exchange filter includes a sulfonated divinyl-benzene-cross-linked polystyrene ion-exchange resin.
- 8. **(original)** The apparatus of Claim 5, wherein the ion exchange filter is connected to the holding vessel so as to enable recirculation of metal-working fluid from the holding vessel through the ion-exchange filter.